

Product Data Sheet

Rock Valley
Oil & Chemical Company



Rockford, Illinois 61111
Ph. 815-654-2400
Fax 815-654-2428
www.rockvalleyoil.com

VISFORM 3200

HEAVY DUTY DRAWING COMPOUND

DESCRIPTION

Visform 3200 is a semi-synthetic blend of non-chlorinated extreme pressure and high lubricity additives.

The versatility of Visform 3200 allows it to be used in multiple applications such as drawing, piercing and punching of ferrous and non-ferrous metals.

Visform 3200 provides excellent washability and corrosion protection. It is intended for severe applications; however, it may be further diluted with water for less severe applications.

TYPICAL PROPERTIES

Appearance:	Clear Brown
Pounds per Gallon:	8.33
Specific Gravity @ 25°C:	1.00
pH, 10% solution:	9.2
Phosphorous, %:	0.40

REFRACTOMETER READINGS

°Brix	% Concentration	water:product
7.3	10.0	9:1
14.5	20.0	4:1
18.1	25.0	3:1
24.2	33.3	2:1
36.2	50.0	1:1
48.3	66.6	1:2

October 2015