

ROCKCUT 262 IS HVF

Rockcut 262 IS HVF is a blend of vegetable and mineral oil, used cold heading extrusion product that offers a high degree of chemical activity to provide outstanding forming of tough, ductile metals; while maintaining good tool life and surface finish.

Rockcut 262 IS HVF is also an excellent choice for several machining operations including turning, milling, drilling, reaming, boring, threading and tapping.

Rockcut 262 IS HVF does not contain active sulfur or chlorine.

Rockcut 262 IS HVF has a higher smoke point than typical extrusion oils and is an excellent choice for high temperature applications.

Typical Properties:

Viscosity, cSt @ 40°C:	69.57
API Gravity @ 60°F:	26.1
Specific Gravity @ 60°F:	0.8929
Pounds per Gallon @ 60°F:	7.435
Flash Point, COC, °F:	>500
Sulfur, % Total:	1.20
Sulfur, % Active:	0
Chlorine, %:	0
Phosphorous, ppm:	700

June 2014

Product Data Sheet

Rock Valley
Oil & Chemical Company
1911 Windsor Road
Rockford, Illinois 61111
Ph. 815-654-2400
Fax 815-654-2428
www.rockvalleyoil.com

