

PROGRIND 639

Progrind 639 is a low viscosity blend of non-chlorinated extreme pressure and lubricity additives. It has been specially formulated to provide longer wheel life, better finish, and high production rates in applications such as:

- grinding drill flutes
- ball bearing races
- end mills
- worm, helical and spur gears
- threaded parts, etc.

The synergistic blend of the aforementioned additives allows Progrind 639 to cost effectively support the most challenging grinding and metal removal operations without the use of corrosive additives such as active sulfur and chlorinated paraffin.

Typical Properties:

Viscosity, cSt @ 40°C:	12
API Gravity @ 60°F:	33.0
Specific Gravity @ 60°F:	0.86
Chlorine:	Nil
Active Sulfur:	Nil
Inactive Sulfur:	Present
Copper Corrosion, 3h @ 100°C:	1B (Nil)

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Product Data Sheet

Rock Valley
Oil & Chemical Company



Rockford, Illinois 61111
Ph. 815-654-2400
Fax 815-654-2428
www.rockvalleyoil.com