

Product Data Sheet

Rock Valley
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PROGRIND 632

Progrind 632 is a low viscosity blend of non-chlorinated extreme pressure and lubricity additives. It has been specially formulated to provide longer wheel life, better finish, and high production rates in applications such as:

- grinding drill flutes
- ball bearing races
- end mills
- worm, helical and spur gears
- threaded parts, etc.

The synergistic blend of the aforementioned additives allows Progrind 632 to cost effectively support the most challenging grinding and metal removal operations without the use of corrosive additives such as active sulfur and chlorinated paraffin.

Typical Properties:

Viscosity, cSt @ 40°C:	15
API Gravity @ 60°F:	35.0
Specific Gravity @ 60°F:	0.85
Chlorine:	Nil
Active Sulfur:	Nil
Inactive Sulfur:	Present
Copper Corrosion, 3h @ 100°C:	1B (Nil)

April 2018