

Product Data Sheet

Rock Valley
Oil & Chemical Company
1911 Windsor Road
Rockford, Illinois 61111
Ph. 815-654-2400
Fax 815-654-2428
www.rockvalleyoil.com



CHEMPET 4465-XHD HEAVY DUTY DRAWING & FORMING COMPOUND

DESCRIPTION:

Chempet 4465-XHD is a water dilutable heavy-duty drawing compound formulated to provide superior lubricity and corrosion protection for deep drawing automotive parts.

Chempet 4465-XHD provides excellent corrosion protection on cold rolled steel as well as a galvanized steel and aluminum. It also provides superior protection against atmospheric conditions.

Chempet 4465-XHD is recommended for stamping and drawing operations at a use concentration of 1 part to 7-9 parts of water.

TYPICAL CHARACTERISTICS:

Appearance	Clear Amber Liquid; White to Opaque Emulsion When Mixed With Water
Specific Gravity @ 25°C	Approximately 0.960
Pounds per Gallon	Approximately 8.0
Flash Point, °F; COC	>265 (Neat)
pH (10% v/v in Water)	Approximately 8.5